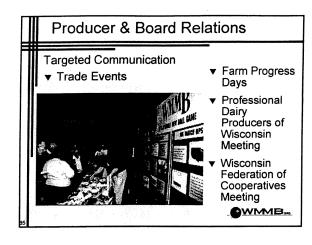


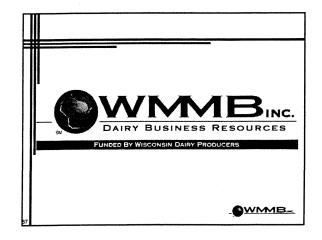
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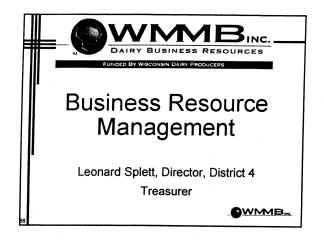


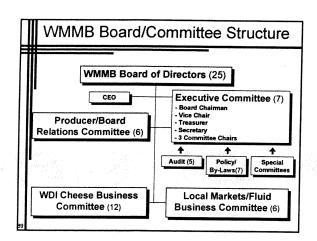
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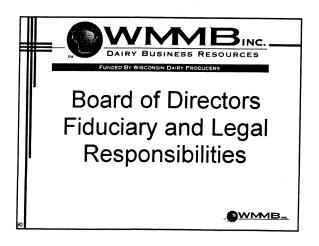
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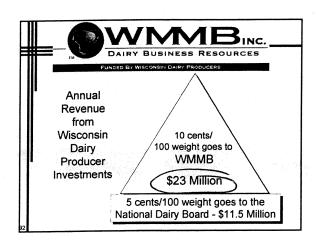


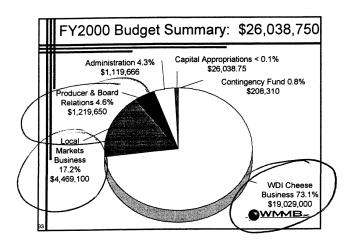


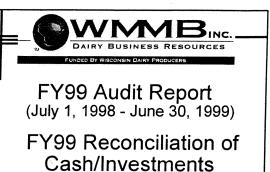




***************************************	57	staff	at	WMMB

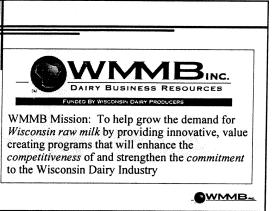






●WMB_{**}

_ so if mulk production drops, some programs may have to be cut.



Producers Manufacturers & Marketers
Infrastructure

\$17 billion dollar system

. A 10

The Vision for the WDI

WISCONSIN

"The First Choice in Dairy"

The New Era (2000 & Beyond)

- ▼ Wisconsin can compete and win if we:
 - Define our own performance and profitability targets
 - · Think value-added from farm to the table
 - Pay attention to product safety and environmental management
 - Use business/marketing systems rather than state/federal policy changes
 - Form new producer/processor relationships and alliances

©WMB_∞

RELATIONSHIPS



OWMB.

Ch. 19.81 - No decisions mode in closed sessions

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hostings:

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Desprietory info: (contracts)

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Motify other agences, the laistature, at the what is ovalable.

The audit just completed by WMMB cost \$ 10, 900.

(program avalvations)

Legis - audit - does store audit non-sprofit organizations

Cost of audit
Audit done at request of legislator

It. Comm. on Audita - Votes on
whether to do oudit 33

RECONCILIATION OF CASH/INVESTMENTS AS OF 6/30/99 AND USES/COMMITMENTS AGAINST THEM

	INVESTMENTS CASH IN BANK - GENERAL	\$ 1 \$	-	217,929.56 257,296.16	
	CASH - MERCHANDISING	\$		(1,008.99)	
	AVAILABLE FUNDS* AS OF 6/30/99		· • • •		\$ 12,474,216.73
	(*FUNDS mean <i>cash</i> available in the form of CDs, Treasury Bills,	Money	/ N	larkets, etc.)	
	As of 6/30/99, WMMB had total LIABILITIES (UNPAID BILLS) of: The reason that there are liabilities as of 6/30/99 is that payments are due companies and suppliers as of that date. These business have provided either goods or services to WMMB prior to and inclu 6/30/99 but have not yet been paid. (Examples of invoices due incompleted for WMMB by retailers, foodservice operators, distributions, sales tax, insurance, etc.) These unpaid bills must be sub from the available funds as of 6/30/99 leaving a balance of available	es Iding Iude Iributor Iracted	rs,		\$ (2,619,151.14) \$ 9,855,065.59
(Because WMMB's programs are ongoing, there are COMMITTED/FUNDS that must carry forward into the following fiscal year. (Exarthese commitments include retailer, foodservice, agency promotion University of Wisconsin contracts, sales tax, information resources computer support, printing, supplies, inventory items, etc.) Since prohibited from borrowing, WMMB must have an available but before a commitment is made. For commitments from a previou this also means that WMMB must have the funds in the bank for the commitments. The FY98/99 commitments carried forward into FY0 must also be subtracted from the available funds as of 6/30/99. The	UNSP nples on all con , techn WMMI dget in s fisca ose 0	of ntra nic B i n p	acts, al is blace ear,	
	to:	•••••	•••		\$ (6,850,060.00)
	Subtracting the commitments from the remaining funds available a leaves us with a balance of available funds of:	s of 6/3	30	/99	\$ 3,005,005.59
	During the budgeting process each year, WMMB generally carries WNCOMMITTED/UNSPENT funds for programs of the following fiss. The amount of \$2,848,750 was carried forward from FY99 into FY0 and is part of the programming for the current fiscal year, so it must subtracted from the funds available. WMMB is required to have the available to forward this into the budget. The amount carried forward FY99 into the FY00 budget is:	cal yea 00 t also l e funds ard fror	ar. be s m		\$ (2,848,750.00)
	Subtracting this budget commitment from the remaining funds avair of 6/30/99 leaves the following balance:	lable a	as		\$ 156,255.59
	This amount of \$156,255.59 is undesignated and part of the FY00 RESERVES.				

This analysis should explain what the "Investments" line item above is composed of and that it supports WMMB's financial procedures required by ATCP140 Wis. Admin. Code.

WISCONSIN MILK MARKETING BOARD, INC. UNALLOCATED RESERVE CALCULATION AS OF 7/1/99 FINAL

REMAINING BALANCE - EXPENDITURES - 6/30/99 FINANCIAL STATEMENT LESS: CAPITAL APPROPRIATION EXPENDITURES	STATEMENT	\$8,847,162.73 -\$17,261.34
REMAINING BALANCE - 6/30/99 FINANCIAL STATEMENT		\$8,829,901.39
LESS: CONTRACTS/COMMITMENTS IN PLACE AS OF 6/30/99 BUDGETED CARRYFORWARD FROM FY99 INTO FY2000 BUDGET	00 BUDGET	-\$6,850,060.00 -\$2,848,750.00
SUB-TOTAL - 1		-\$868,908.61
FY99 UNALLOCATED RESERVES - 6/30/99		\$1,184,969.00
UNSPENT/UNCOMMITTED FROM FY99 AS OF 6/30/99		\$316,060.39 **
ADDITIONAL FY99 REVENUES		\$497,335.39
UNALLOCATED RESERVES AS OF 7/1/99		\$813,395.78

Note: Unallocated Reserve means Uncommitted/Unspent Financial Resources that are available for the Board of Directors to dedicate to additional programming. This assumes that the revenues are coming in as budgeted.

TOTAL OPERATING BUDGET AS OF 6/30/99

**UNSPENT/UNCOMMITTED FROM FY99 BUDGET

\$30,585,125.00

1.00%

WISCONSIN MILK MARKETING BOARD, INC.

Board of Directors 1999-2000



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Fax:

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DISTRICT 9
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E-Mail: jegrant@execpc.com
Fax:

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DISTRICT 15 Mary (Ken) Cook° 28003 Locust Avenue Wilton, WI 54670 Home: 608-463-7379 E-Mail: Fax:

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DISTRICT 25 Calvin (Sandy) Wasserstrass N5254 Church Road Monroe, WI 53566 Home: 608-325-7403 E-Mail: Cwass@inwave.com Fax:

*Executive Committee

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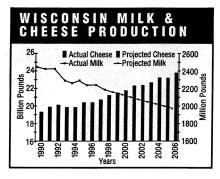
608-836-8820 or 800-373-WMMB (9662) FAX 608-836-5822 1998 ANNII AL REPORT

Wisconsin's Dairy Business: A future in demand

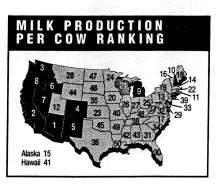


WMMB is working to help ensure that all segments of the Wisconsin dairy industry — producers, processors, manufacturers and marketers — are competitive in the global marketplace and committed to Wisconsin.

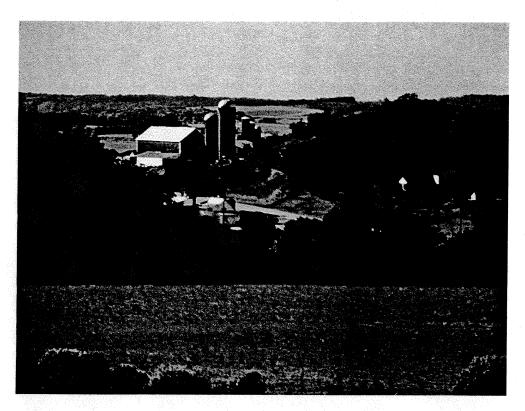
The success of the entire industry starts on the farm.



Cheese production in Wisconsin has been increasing over the past 10 years due to increased demand for dairy products, while Wisconsin milk production has been declining. The continued commitment of Wisconsin dairy manufacturers hinges on an adequate supply of Wisconsin raw milk.



Other dairy regions are increasing milk production and getting more production per cow. If Wisconsin increased its raw milk production per cow by 2,000 pounds, the state would move from 21st to 8th place in production per cow.



The demands of the new dairy business

HELPING CUSTOMERS STAY COMMITTED TO WISCONSIN



This has been a year of significant changes for Wisconsin's dairy industry — and for WMMB. Some changes have been tremendously positive, such as the

unprecedented demand for Wisconsinproduced raw milk. This demand has led to Wisconsin producers receiving record prices earlier this summer.

The flip side of that coin, however, is that many of the state's manufacturers and marketers are dealing with the challenges of manufacturing over capacity at a time when Wisconsin's raw milk supply has been declining. Meanwhile, during this tumultuous time for Wisconsin, several new dairy states and regions are aggressively increasing total milk production and production per cow.

The result: The competitiveness of Wisconsin's entire dairy industry is being threatened.

To be successful in Wisconsin long-term, we must help to ensure that the state's manufacturers and marketers are able to compete in the global dairy marketplace, and that they remain committed to Wisconsin's raw milk supply. That means ensuring that they continue to have an adequate supply of high-quality Wisconsin raw milk from the state's 22,216 dairy farmers — who also need to be prosperous and able to compete in the new dairy business.

A STRONGER FOCUS ON CUSTOMERS

This is where changes at WMMB come into play. During the past year, the board of directors, with the staff, have gone through an extensive "discovery process," during which we have

confirmed our mission, our vision and our goals.

As a result, WMMB is working closer than ever with our primary "customers" — the Wisconsin dairy manufacturers and marketers who buy your raw milk. We're refining WMMB programs to more directly affect the competitiveness of Wisconsin manufacturers and marketers and strengthen their commitment to the Wisconsin dairy industry.

MEASURING OUR VALUE TO PRODUCERS

Perhaps most important, we at WMMB are making choices that are based upon our ability to impact WMMB's value to its owners: Wisconsin dairy producers. Because nearly 90 percent of your raw milk is used to make cheese, WMMB offers producers the best value by focusing the majority of our efforts on programs for Wisconsin-based cheese manufacturers and the marketers of Wisconsin cheese products.

Producer value also is the reason we allocate funds to programs and services designed to help dairy producers strengthen their businesses.

WMMB's bottom line, in fact, is producer value. We're measuring our success by how much we help grow demand for Wisconsin raw milk, because raw milk demand is the major driver of producer income. It also affects the value of dairy farms in this state.

WMMB's ultimate goal for Wisconsin's dairy industry is to ensure that all segments — producers, processors, manufacturers and marketers — are prosperous, competitive and committed to Wisconsin. Meeting that goal will require additional changes throughout the industry. But they are changes designed to ensure a bright future for America's Dairyland. A future in which Wisconsin's supply of raw milk — and the quality dairy products made from that milk — remain in high demand.

Will Dahl

WMMB chief executive officer

fill Dahl

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To help grow the demand for Wisconsin raw milk by providing innovative, value-creating programs that will enhance the competitiveness of and strengthen the commitment to the Wisconsin Dairy Industry.

1997 - '98 COMMITTEES

WISCONSIN CHEESE COMMITTEE

Chairman Ralph Rounsville; Connie Seefeldt; Leonard Splett; Gene Vander Heiden; Jerome Hanson; David Rose; James Stemper; Becky Levzow; Janet Fuller; Rodney Knuth; Bonnie Engel; Patricia Lawson.

FLUID MILK/LOCAL MARKETS COMMITTEE

Chairman Calvin Wasserstrass; David Krug; Fritz Anding; Daniel Volden; Greg Blaska; Mary Wackershauser.

PRODUCER & BOARD RELATIONS COMMITTEE

Chairwoman Rosalie Geiger; Patricia Boettcher; Glen Hardrath; Sandra Cihlar; Donna Altmann; Rodney Kinnard.

EXECUTIVE COMMITTEE

Chairman Clarence Castleberg Jr., Mondovi

First Vice Chairwoman Becky Levzow, Rio

Chairman, Wisconsin Cheese Ralph Rounsville, Poplar

Chairman, Fluid Milk/Local Markets Calvin Wasserstrass, Monroe

Chairwoman, Producer & Board Relations Rosalie Geiger, Reedsville

Treasurer
Daniel Volden, Genoa

Secretary
Mary Wackershauser, Lancaster

FOR MORE INFORMATION

This publication is the Wisconsin Milk Marketing Board's (WMMB) 1997-'98

Annual Report and highlights examples of the organization's programs from
July 1, 1997, through June 30, 1998. Anyone who would like additional information
about WMMB or a specific program can call WMMB at 800-747-9662, or write:
Ken McKenzie, Communications Department, WMMB, 8418 Excelsior Drive,
Madison, WI, 53717.

The ultimate goal of all WMMB programs is to increase demand for Wisconsin raw milk, because demand is the major driver of producer income. With nearly 90 percent of the state's raw milk supply used to make cheese, WMMB focuses a majority of its efforts on programs for Wisconsin cheese manufacturers and marketers.



U.S. PER CAPITA CHEESE CONSUMPTION 00.72 1881 1881 1881 1882 1888

Since 1980, national per capita cheese consumption has increased by more than 10 pounds. Today, Americans consume more than 28 pounds of cheese a year.



National cheese production and consumption are expected to continue increasing.

WMMB wants Wisconsin's dairy industry to get its fair share of that growth.

Why cheese is Wisconsin's shining star

RAW MILK DEMAND DEPENDS ON CHEESE



When it comes to Wisconsin dairy producers, nothing is more important to our success than cheese. Nearly 90 percent of Wisconsin's raw milk

supply is used to make cheese. And the share of Wisconsin milk going into cheese has increased by 9 percent over the past five years.

Wisconsin cheesemakers convert 20.1 billion pounds of milk into cheese each year. Wisconsin is the largest manufacturer of cheese, with 29 percent of the national market. But Wisconsin's share of the U.S. cheese market is shrinking.

That's one of the biggest challenges facing the state's manufacturing base: getting Wisconsin's fair share of growing U.S. cheese production and consumption. For all of these reasons, WMMB focuses a significant portion of its budget on programs for the Wisconsin cheese manufacturers and marketers who buy our raw milk. WMMB Wisconsin Cheese Business programs are designed to help increase the competitiveness of

our customers and keep them committed to Wisconsin's milk supply.

For dairy producers, the strategy boils down to this: The more we can help our customers add value to dairy products and move those products through the market channels, the greater the demand will be for our raw milk, which leads to more competition.

WMMB's fluid programs support category growth, which will also increase raw milk demand. Between 7 and 8 percent of our milk is used in the fluid market.

The ultimate goal of all WMMB programs is to grow demand for Wisconsin raw milk, because producers' income is based largely on raw milk demand. That demand also affects the value of each dairy operation in Wisconsin.

By focusing on increasing demand, WMMB offers Wisconsin dairy producers the best value for our checkoff investment.

Clarene of Cosolibery Jr.

Clarence Castleberg Jr. WMMB chairman

1997 - 98 WMMB BOARD OF DIRECTORS



District 1 Ashland, Bayfield, Burnett, Douglas, Iron, Rusk, Sawyer, Washburn Ralph Rounsville 9298 E. Homestead Avenue Poplar, WI 54864 715-364-2568



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District 18 Kenosha, Milwaukee, Ozaukee, Racine, Sheboygan Washington, Waukesha James Stemper N7356 W. County Road P Plymouth, WI 53073 920-526-3520



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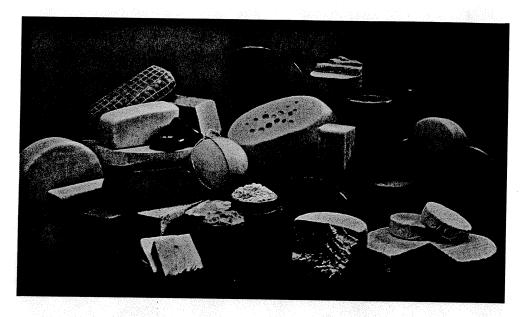
District 21 Crawford, Vernon Daniel Volden Route 1, Box 107 Genoa, WI 54632 608-689-2786



District 24 Dane, Jefferson **Kathy Kleckner** N7637 D Lane Watertown, WI 53094 920-262-0841

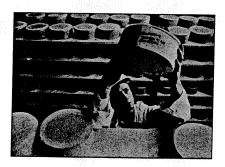
With 95 percent of Wisconsin cheese sold outside the state's borders, Wisconsin cheese manufacturers and marketers must have the ability to compete nationally and internationally.

WMMB offers programs to help enhance Wisconsin cheesemakers' skills and capabilities.



WISCONSIN VS. U.S. CHEESE PRODUCTION Wisconsin Cheese Production Share (%) Wisconsin Cheese Production (lbs.) Owner of the control of the

The goal of WMMB's Cheese Business segment is to increase growth in Wisconsin cheese production that is at least equal to growth in national cheese production.



Wisconsin's dairy manufacturing base produces more cheese, and more types of cheese, than any other state or region.

Competing in a global dairy marketplace

WMMB PROGRAMS HELP INCREASE COMPETITIVENESS

First, the good news: Wisconsin is the largest manufacturer of cheese in the United States, thanks to our impressive dairy infrastructure.

Our diverse mix of 140 plants represents both smaller, specialty cheesemakers and large capacity manufacturers.

The bad news is that despite impressive gains in national cheese production and consumption, milk and cheese production are declining in America's Dairyland. Simply put, the national cheese market is growing, but Wisconsin's slice of the market is shrinking.

WMMB is working to help its customers — Wisconsin manufacturers and marketers — get a bigger piece of that market. How? By increasing the competitiveness and commitment of Wisconsin's manufacturing and marketing base — as well as Wisconsin dairy producers. Over the past year, WMMB has been working more closely than ever with the state's cheesemakers and marketers, offering programs that may help improve their skills and capabilities to compete and win in the marketplace.

"WMMB is taking a more aggressive approach toward helping manufacturers and marketers, and Sargento applauds the new direction," says Kevin Delahunt, vice president of foodservice marketing for Sargento Foods in Plymouth, Wis.

"I've been working with WMMB for six years," he continues. "During that time, WMMB has aided Sargento with several activities that have helped us develop new product projects with our customers."

One such activity, which leveraged WMMB's cheese training expertise, was a Wisconsin cheese seminar for Sargento's foodservice sales managers. "Our sales people learned about terrific specialty cheeses that are produced in Wisconsin. That knowledge helps us educate our chain restaurant customers on the tremendous variety of Wisconsin cheeses now available and reinforces our relationships with our customers.

"The most important thing we have is our relationships with our customers," Delahunt adds. "Without those relationships, it's impossible to grow our business."

FOR EXAMPLE



WISCONSIN IS HOME TO MASTER

CHEESEMAKERS. The Wisconsin Master Cheesemaker® program — established in 1994 by the Center for Dairy Research, WMMB and UW-Extension - is an



intensive, accredited three-year training program that accentuates Wisconsin's rich heritage

of innovation, high quality standards and the art of cheesemaking. "The program is a good tool to help the industry promote cheese and Wisconsin," says 1998 graduate Ron Sullivan, Wisconsin Master Cheesemaker at Swiss Valley Farms/Old Wisconsin Cheese in Platteville.



ON-FARM QUALITY/SAFETY SYSTEM.

With dairy product quality and safety becoming an international priority, WMMB is working with the Center for Dairy Research, key Wisconsin cheese companies, producers and other partners to develop an on-farm HACCP (Hazard Analysis Critical Control Point) System. The goal is to build a workable on-farm milk safety system for Wisconsin which extends the present cheese HACCP System back to the dairy farm, preparing Wisconsin to compete in the world market.



PERSONALIZED BUSINESS AND MARKET PLANNING SEMINARS. Vicki Thingvold

owns the Meister Cheese Company along with her three brothers. When



all four partners wanted to attend a market planning seminar sponsored by WMMB. it wound up being easier to bring the seminar to the plant.

"The instructor went way beyond market planning," says Thingvold. "She personalized the workshop for our needs, and really helped us with our family business. It helped organize us, and move us to the next level of our business plan."



HTTP://WWW.WISLINK.ORG More than 3,700 regular users now rely on the Wisconsin LINK[™] online service, which was developed by WMMB to help Wisconsin dairy producers learn how to become more competitive and profitable. New to Wisconsin LINK is a Farm Financial Benchmark Program,



data developed in partnership with WMMB, the UW

Center for Dairy Profitability, UW-River Falls, two farm records associations and Wisconsin ag agents.

an interactive collection of dairy farm



MORE MARKETING INTELLIGENCE FOR WISCONSIN MANUFACTURERS. WMMB's

Cheese Ingredient Access® (CIA) information service was initially designed for Wisconsin cheese companies selling to the food processing market. The CIA service has provided 20 Wisconsin manufacturers with market contacts, market segment information, market trends analysis and new product ideas in food processing. Providing market intelligence to the state's manufacturers and marketers has worked so well in the food processing channel that WMMB is now broadening the scope of its information services to include the foodservice and retail market channels.



MOVING MORE

MILKFAT. WMMB and the Center for Dairy Research produced a new brochure promoting the use of milkfat and milkfat fractions in choco-



lates and confections. The brochure has been sent to several companies, many of which already are experimenting with milkfat fractions. Says Trevor Wuethrich of Grassland Dairy in Greenwood, Wis., the only U.S. commercial fractionation

plant, "We are really excited about the results this brochure is getting."



TRACKING CHEESE USAGE IN RESTAURANT CHAINS. ChainLink® is

an information resource funded by



WMMB that helps Wisconsin manufacturers market their products by tracking menu changes. targeting current and emerging foodservice opportunities for cheese, and accessing restaurant marketing information.

"ChainLink has provided our national sales directors with invaluable information as they prepare for sales calls," says Mary Rosenthal, senior vice president of Sartori Foods. "It is critical that we be well prepared and understand the operators' business when we call on prospective restaurant clients. ChainLink provides great information and gets our foot in the door."



HELPING CHEESEMAKERS POLISH THEIR

IMAGE. When Joe Widmer decided to reposition his company (Widmer's

Cheese Cellars in Theresa, Wis.) as a specialty cheesemaker who still manufactures cheese the oldfashioned way, he



turned to WMMB for help. Through its Label Allowance program and Creative Services department, WMMB helped Widmer design new cheese labels, a company logo and cheese-product sell sheets. "Now we have some consistency in our packaging and products," he says. Through its distribution channel programs, WMMB also has helped Widmer get involved in product demonstrations and food-related trade shows, "The help from WMMB has been invaluable to my business," Widmer notes.

WMMB works within the retail, foodservice and food processing market channels, to increase awareness and enhance the image of Wisconsin cheese and Wisconsin cheese manufacturers and marketers.



Retail 40% Food Processing 16% Foodservice 44% Total = 6.94 billion lbs.

Annual cheese volume growth in the retail channel averaged 3.1 percent between 1993 and 1995. While the food processing segment is the smallest of the three segments, it is the fastest growing channel for cheese nationwide.



Some WMMB channel programs focus on helping manufacturers and marketers target consumers, who are the end users of cheese.

Connecting with WMMB's customers' customers

CHANNEL EFFORTS GROW WISCONSIN CHEESE BUSINESS

While a large number of WMMB programs are targeted directly to its "customers" — Wisconsin manufacturers and marketers — WMMB also gears many programs to its customers' customers. That is, the retail, foodservice and food processing channels through which cheese is sold. Consumers, as the end users of cheese, also have been a target audience of WMMB programs.

Channel programs are designed to build and strengthen the relationships between Wisconsin cheese manufacturers and marketers and their channel customers by:

- Increasing awareness and enhancing the image of Wisconsin cheese and Wisconsin cheese manufacturers and marketers.
- Educating channel customers about Wisconsin cheese to increase their interest, knowledge and commitment to the product.

These objectives are accomplished through leveraging national DMI

promotions, as well as Wisconsin cheese cooperative programs, such as advertising, product communications, trade shows, dairy industry tours and educational seminars.

The ultimate goal of WMMB's efforts in the channels is to create growth in the Wisconsin cheese business that is at least equal to growth in national cheese production. WMMB's relationship with Lynn Dairy in Granton, Wis., is one example.

WMMB has worked with Lynn Dairy on programs in both the foodservice and retail channels. "Through WMMB channel programs we're now a Wisconsin cheese partnering vendor with a major foodservice distributor," says Rick Beilke, Lynn Dairy's general sales manager. "We've tracked significant growth in the foodservice area, and WMMB's help has been crucial to our success."

In the retail channel, WMMB assisted Lynn Dairy in placing 40-pound Cheddar blocks in the deli case at the Randalls and Tom Thumb supermarket chains in Texas. "I was not selling to them at all before, and now I move about 45,000 pounds per month," Beilke says.

HEESE ISCONSIN

FOR EXAMPLE



A GREAT MATCH-UP. WMMB worked with cheese manufacturer Beatrice



promotion. The promotion included Wisconsin cheese "Standards and Heritage" consumer advertising messages, coupons

and cooperative radio advertising. The results were notable. "During the promotion, we increased our County Line cheese volume by 4.2 percent," says Cheri Theisen, of Beatrice Foods.



MARIE CALLENDERS RESTAURANTS SELL CHEESE. Teaming up with WMMB,

a special cheese promotion at 157 Marie Callenders restaurants was impressive. The results: 30,000 fried cheese sticks made with aged Wisconsin



category item, chicken, during the Bountiful Harvest promotion last fall.



WISCONSIN TOUR PROMOTES CHEESE.

WMMB partnered with the Independent Procurement Alliance Program (IPAP), a company that sources cheese from more than 30 Wisconsin cheese manufacturers, to take foodservice professionals on a tour of Wisconsin's dairy industry.



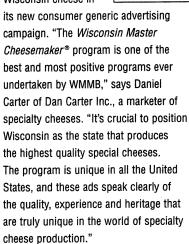
"The foodservice specialists who attended this seminar came away with positive feelings about the

Wisconsin dairy industry and Wisconsin dairy products," says Bill Ritcey of IPAP. "This was WMMB money well spent."



LEVERAGING A LEGACY.

WMMB called on the expertise of Master Cheesemakers to tout the value of Wisconsin cheese in





🗎 GOOD EXPOSURE AT NATIONAL PIZZA

EXPO. "We're a very small operation," says Jeff Wideman of Maple Leaf Cheese



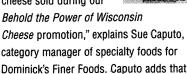
Co-op in Monroe. "We don't have a budget for things like trade shows. If it wasn't for WMMB's

involvement, we wouldn't have been at Pizza Expo." As it turns out, Wideman is glad he took part in WMMB's booth, where manufacturers were promoting specialty Wisconsin cheeses on pizzas. "We got eight to ten solid leads from that show," he says.



BEHOLD THE POWER OF PROMOTING WISCONSIN

CHEESE. "We had a 64 percent increase in total pounds of Wisconsin cheese sold during our





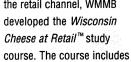
110 Dominick's stores throughout the Chicagoland area participated in the promotion.

Behold the Power of Cheese[™] is a Dairy Management Inc. (DMI) national promotion that WMMB's regional marketing managers "Wisconsinized" for several top retail supermarket chains, such as Dominick's. "This was a really good promotion," says Caputo. "We need to continue to capitalize on these types of marketing tools."



NEW WISCONSIN CHEESE RETAIL STUDY COURSE.

In response to overwhelming demand for WMMB's Wisconsin cheese seminars in the retail channel. WMMB



a reference manual and video, and is designed to help supermarket dairy and deli case employees understand how cheese is made; the basic cheese categories; guidelines for storing, handling and merchandising cheese; and how to help customers select specific cheese varieties. More than 2,000 copies already have been distributed.



To capitalize on the value of Wisconsin dairy producers' checkoff investment, WMMB leverages the existing national fluid milk promotion programs designed to increase fluid milk consumption.



WISCONSIN RAW MILK UTILIZATION Other 4.2% Fluid Milk 8.1% Cheese 87.7%

Almost 90 percent of Wisconsin's raw milk supply goes into the manufacturing of cheese, and more than 8 percent is used as fluid milk.



WMMB fluid milk promotions, and other Local Markets efforts, are part of the dairy industry's ongoing commitment to halt the decline in per capita consumption of fluid milk. Consumer research helped Wisconsin processors make critical packaging decisions for the new, consumerfriendly, recloseable milk containers.

Milk: Still part of the royal family

FLUID MILK IS THE FOCUS IN LOCAL MARKETS

Cheese may be king in terms of Wisconsin's dairy industry, but fluid milk is part of our royalty, too. After all, fluid milk is the second largest dairy product category using Wisconsin-produced raw milk.

Each year, WMMB invests more than \$4 million to promote the sales and category growth of fluid milk and other dairy products.

All of this effort is directed to local markets — throughout Wisconsin, and the Chicago/northern Illinois and Minneapolis metropolitan areas — because that's where the bulk of Wisconsin's fluid milk is sold. It's a pool of 18 million potential consumers.

WMMB's strategy to boost demand for Wisconsin raw milk balances three elements:

- National cheese programs (national, because 95 percent of the state's 2 billion pounds of cheese produced each year is sold OUTSIDE the state's borders).
- Fluid milk programs targeted toward consumers in the local market area.

 Fluid milk programs that build on national efforts to increase fluid milk consumption, such as the milk mustache campaign of the National Fluid Milk Processors Education Program (MilkPEP) and Dairy Management Inc.'s (DMI) "got milk?"™ promotion.

WMMB board members and staff feel that the annual investment of nearly \$4.5 million in the Local Markets Business is money wisely spent. So does Susan Crane, consumer promotion marketing manager of Foremost Farms USA Fluid Division.

"WMMB's programs often tie in well with what we're doing with our brands — Golden Guernsey® and Morning Glory,®" she says. "The holiday and Halloween promotions, for instance, work well for us." As an example, she cites WMMB radio commercials, which advertise those promotions. "Radio is so costly today, but it is quite effective," she says. "We appreciate the opportunity to deliver our message at the tag end of a WMMB generic radio spot. It reaches consumers and it helps stretch our dollars."

WISCONSIN LOCAL MARKETS

FOR EXAMPLE

THE PERFECT HALLOWEEN BEVERAGE.
Halloween has found a new ally — and
it's not scary, it's dairy. That friend is

it's not scary, it's dairy. That friend is chocolate milk, and WMMB has been

promoting the refreshing drink with considerable success at ghosts' and goblins' time. "Halloween is a fun holiday," explains

Dave Bavinka, WMMB's vice president-marketing, fluid and related products. "And

chocolate milk is a fun drink for families." To stimulate sales last year, WMMB offered families buying two gallons of chocolate milk glow-in-thedark T-shirts featuring such zany cow creatures as Dracowla, Frankencow and the Mooomy. Little wonder that kids loved 'em.

YOUNG CELEBRITIES. What child wouldn't want to see his or her face featured on a large billboard? Sullivan's Food Stores all across northern Illinois made it possible by staging a Milk Mustache contest earlier this year. Hundreds of children lined up at Sullivan's stores to sip a milk and ice cream concoction and be photographed. They then were entered into a random drawing. Eight won the honor of being



"celebrities" — for a while, at least appearing in a milk mustache photo

displayed on June Dairy Month billboards near each of Sullivan's stores. Partnering with Sullivan's in the promotion were Dean Foods, WMMB, Dairy Council of Wisconsin and the American Dairy Association of Illinois.

CARTONS FOR COMPUTERS. The second Cartons for Computers contest was staged last March, and the Dairy Council of Wisconsin — through funding from WMMB — worked with HALF of the total participating schools throughout the United States. "March Milk Madness,"

as some students affectionately referred to the contest, rewarded schools that generated the largest increases in milk sales, helping them purchase computers and software.

Schools in DCW's and WMMB's local markets area excelled in the competition, with 37 national first and second place winners and six local winners. The National Fluid Milk Processors Education Program (MilkPEP) funds the national contest and received a helping hand from WMMB and the Dairy Council of Wisconsin, which offered prizes for local winners. County Dairy Leader Groups also worked with schools helping to promote the contest.

MESSAGES FOR THE MEDIA. How can you convey an unforgettable message to influential members of the media and foodservice industry? During June Dairy Month, WMMB arranged an "up close and personal" look at Wisconsin's dairy industry for those opinion leaders. "We hosted six tours," says Debra Wendorf Boyke, WMMB director of corporate communication services. They featured stops at dairy farms, and processing and/or cheese plants. The tours paid off. The Milwaukee area tour prompted the Milwaukee Journal Sentinel food editor to write two in-depth features. June Dairy



Month materials and festivities also were tied to Wisconsin's 150th anniversary.

In all, June Dairy Month print publicity reached 2 million readers in addition to the television and radio coverage it generated.

make IT wisconsin cheese. Wisconsin cheeses can do wonders for sandwiches and box lunches for special school events. That's the tasty message Dairy Council of Wisconsin is energetically promoting in its presentations to food distributors and

school foodservice managers who cater. The Anatomy of a Sandwich, for example, was the creative title of workshops that DCW's vice president of public relations, Marilyn Wilkinson, conducted for Sodexho Marriott and Aramark, foodservice management companies that serve the massive market of Chicago public schools. DCW also promoted Wisconsin cheeses in a presentation to



60 sales reps of Fox River Foods, Montgomery, III., which serve 3,500 northern Illinois and southern Wisconsin accounts, including schools, restau-

rants, hospitals and nursing homes.

REAL Wisconsin cheese was the star of another DCW event in Lake County, Ind., a cheese-tasting honoring winners of a "Win With Cheese" contest staged there.

PASS THE QUEEN ANNE'S WILD RICE

QUICHE, PLEASE. WMMB linked up with nine of Wisconsin's finest bed and breakfasts (B&B) to spotlight their special breakfast recipes featuring dairy ingredients in a 1997 promotion focusing on *Real Holiday Traditions* and *Real Dairy Products*. Consumers received the recipe brochure and a free holiday elf ornament for three proofs-of-purchase of eggnog, whipping cream, sour cream, butter or buttermilk. "We were very pleased with the B&B and dairy promotion," says

Jerome Sinkula, who with his wife, Anne, operate the Historic Norman General Store and

Bed & Breakfast at Kewaunee. "It helps get the word out about the wonderful breakfasts featuring REAL Wisconsin dairy products that customers can expect at B&Bs."

STATEMENTS OF FINANCIAL POSITION

June 30, 1998 and 1997

ASSETS

Current Assets	1998	1997		
Cash and cash equivalents	\$1,339,243	\$1,150,009		
Investments	11,157,732	10,406,387		
Assessments receivable	2,209,003	2,033,902		
Inventory	1,859,532	2,370,910		
Other current assets	106,407	58,506		
Total Current Assets	\$16,671,917	\$16,019,714		
Property and				
Equipment (Net)	1,584,217	1,671,521		
TOTAL ASSETS	\$18,256,134	\$17,691,235		
LIABILITIES AND NET ASSETS				
Current Liabilities				
Accounts payable	\$3,398,601	\$2,642,591		
Grants payable – current	1,050,009	1,294,501		
Accrued expenses	723,018	890,233		
Total Current Liabilities	\$5,171,628	\$4,827,325		
Grants Payable –				
Long Term	51,380	312,791		
Total Liabilities	\$5,223,008	\$5,140,116		
Net Assets –				
Unrestricted	13,033,126	12,551,119		
TOTAL LIABILITIES				
AND NET ASSETS	\$18,256,134	\$17,691,235		

STATEMENTS OF ACTIVITIES

For the Years Ended June 30, 1998 and 1997

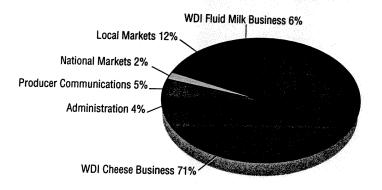
REVENUE

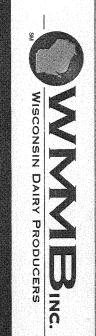
	1998	1997
Assessments	\$22,283,538	\$21,978,110
Interest	712,221	653,339
Sale of promotional materials	185,942	180,408
Other	12,911	27,505
Total Revenue	\$23,194,612	\$22,839,362
EXPENSES		
Program Services		
Cheese Business	\$15,955,601	\$14,244,461
Fluid Milk Business	1,346,348	1,846,465
Local Markets	2,792,479	2,543,455
National Markets	552,607	936,128
Producer Communications	1,054,054	1,087,080
Total Program Services	\$21,701,089	\$20,657,589
Administration	1,011,516	951,692
Total Expenses	\$22,712,605	\$21,609,281
Increase in Net Assets	\$482,007	\$1,230,081
Net Assets –		
Beginning of Year	12,551,119	11,321,038
NET ASSETS –		
END OF YEAR	\$13,033,126	\$12,551,119

WMMB's financial statements are audited by Williams Young, LLC, P.O. Box 8700, Madison, WI 53708-8700. A copy of the Fiscal Year statements and auditor's report is available by writing or calling: WMMB, 8418 Excelsior Dr., WI 53717, 608-836-8820 or 800-747-9662.

The Wisconsin Cheese at Retail™is a trademark of the Wisconsin Milk Marketing Board. Wisconsin LINK™ is a service mark of the Wisconsin Milk Marketing Board. Cheese Ingredient Access® is a registered trademark of the Wisconsin Milk Marketing Board. ChainLINK® is a registered trademark of Stephan & Brady. Wisconsin Master Cheesemaker® is a registered trademark of the University of Wisconsin Center for Dairy Research. Behold the Power of Cheese™ is a service mark of Dairy Management Inc. got milk?™ is a trademark of Dairy Management Inc. Morning Glory® and Golden Guernsey® are registered trademarks of Foremost Farms USA.

FY98 WMMB EXPENSE SUMMARY





8418 Excelsior Drive, Madison, Wisconsin 53717 608-836-8820 • 800-373-9662 • (fax) 608-836-5822

Questions



Milk Marketing

& Answers

about the

Wisconsin

WMMB's Mission SSION

To help grow demand for Wisconsin raw milk by providing value-creating and innovative programs that will enhance the competitiveness of, and strengthen the commitment to, the Wisconsin dairy industry.

What is WMMB's position on milk quality?

In March of 1993, WMMB adopted the following resolution on quality milk:

"The Wisconsin Milk Marketing Board (WMMB) believes that consumer confidence in the quality of the products made from Wisconsin milk should be of primary importance to all members of Wisconsin's dairy industry. Therefore, WMMB urges all of Wisconsin's milk producers and dairy processors to do everything possible to ensure the consumer acceptance of Wisconsin milk and dairy products."

Table of contents

Why was winning I shed established?

WMMB began in 1983 when Wisconsin's dairy farmers voted to organize a mandatory state milk marketing order. As cited in the order, WMMB was created to expand and maintain the domestic sales of milk and dairy products; develop new products and new markets; improve methods and practices related to marketing or processing of milk and dairy products; and inform and educate consumers.

WMMB was established to help affect demand for dairy products. By law, WMMB does not have the authority to:

- Lobby for or against legislation.
- Influence milk prices or production levels (supply).
- Commercially purchase or sell dairy products.
- Make false claims about dairy products

What is wmmb's role in the dairy industry?

WMMB Charter:

To help ensure that there is, and always will be, a growing outlet for the product Wisconsin dairy farmers produce and sell — raw milk.

WMMB's Role:

Just like all businesses, WMMB has owners, customers and a bottom line.

Our owners are the dairy producers of Wisconsin because they make the financial investment in WMMB and they elect WMMB's Board of Directors. Their investment in WMMB allows staff to develop and deliver programs and services for customers.

WMMB's customers are the manufacturers/marketers who purchase Wisconsin producers' raw milk, because they represent the gateway to the marketplace.

The bottom line represents what Wisconsin dairy producers can expect long-term from their investment in WMMB. And that bottom line is to grow the demand for Wisconsin raw milk.

WMMB's value to Wisconsin dairy producers — why they invest in this organization — is to grow demand for raw milk, the product that Wisconsin dairy farmers produce.

How is WMMB's Board of Directors selected?

The WMMB Board of Directors is made up of 25 Wisconsin dairy producers, one from each WMMB district.

Directors

- Are elected to three-year terms by fellow dairy producers in their districts.
- Supervise WMMB's business affairs.
 They formulate and set WMMB policies and procedures, consistent with state law and WMMB bylaws.
- Serve on one of three standing committees:
 Wisconsin Dairy Industry Cheese Business;
 Local Markets; and Producer & Board Relations.
- Average 200 hours on WMMB business each year.
- Do not receive a salary. They are paid a per diem for attending meetings that accomplish WMMB business.

of Directors

To run for a seat on the board, an active dairy producer must be nominated by at least five fellow dairy producers selling milk in the same district. Elections are held in one-third of the 25 WMMB districts every year. Nominations are sought each spring. The election is administered by the Wisconsin Department of Agriculture, Trade & Consumer Protection.

WMMB directors should understand:

- Dairy food business and marketing
- How to serve on a business board and manage business affairs.
- How to communicate and share WMMB information with fellow dairy producers.



How are dairy producers informed about WMMB activities?

An important part of WMMB accomplishing its mission is ensuring that Wisconsin's dairy producers understand and support WMMB's role in the dairy marketing environment. The goal of the Producer & Board Relations staff is to communicate with Wisconsin dairy producers how the organization's programs help accomplish the purpose of WMMB. The Producer & Board Relations staff communicates with dairy producers in several ways:

Dairy Update

please call WMMB at 800-373-9662. communication between WMMB and dairy producers are not currently receiving a copy of Dairy Update, through readership surveys and response cards. If you Dairyman. Hoard's Dairyman also provides two-way Update to producers who do not subscribe to Hoard's WMMB pays for additional postage to deliver Dairy Wisconsin dairy producers thousands of dollars. paid advertising space. Hoard's Dairyman provides a newsletter that works to keep dairy producers the space free of charge, saving WMMB and Wisconsin dairy producer. Dairy Update is not Hoard's Dairyman delivers Dairy Update to every results. As a service to the Wisconsin dairy industry, informed about WMMB objectives, programs and Produced several times per year, Dairy Update is

Annual Report

Each year, WMMB is required by law to produce an Annual Report of the organization's activities and financial statement. The report is made available to all Wisconsin dairy producers.

Media

WMMB works with newspaper and magazine editors and radio broadcasters throughout the state, keeping them informed about the latest WMMB programs and decisions that may be of interest to their dairy producer audience.

Regional meetings

Each year, WMMB holds a series of regional meetings designed to provide an open forum for discussion of WMMB programs and industry issues. WMMB directors and staff host each meeting and all Wisconsin dairy producers are invited to attend. Producers receive an invitation by mail and statewide media help publicize the meetings. WMMB also looks for opportunities to communicate with producers one-on-one.

Industry events

WMMB farmer-directors and staff attend various dairy industry meetings and trade shows throughout the state. The goal is face-to-face, two-way communication with WMMB's owners — the dairy producers of Wisconsin.

WMMB board members

WMMB relies on its 25 farmer-directors to deliver WMMB program information and results to the producers in their district. WMMB Producer & Board Relations staff help develop the communication skills of WMMB's Board of Directors through seminars and training sessions.

How is WMMB staffed?

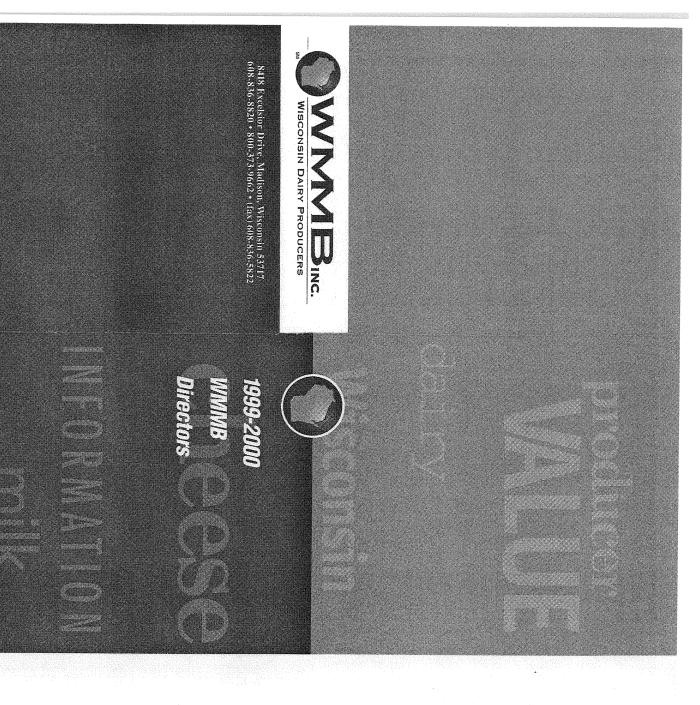
The WMMB Board of Directors works with a professional staff trained in marketing, new business development and communication. The WMMB chief executive officer (CEO) manages the staff of 50+ people who coordinate and conduct WMMB programs. The WMMB CEO reports directly to the farmer-directors.

- The CEO reports to the board, which evaluates the CEO's performance based on preset goals and objectives.
 The board makes salary adjustments annually.
- WMMB staff members work as integrated teams.
- The CEO approves and monitors measurable goals and objectives for each program area and staff member.
- Throughout the year, WMMB employees are evaluated on progress toward their goals. Salary adjustments are based on these evaluations.
- WMMB monitors average industry salaries at organizations of similar size and purpose, to be sure compensation of professional staff is fair and reasonable.

Why is it important to protect Wisconsin's dairy image?

Since it was established, part of WMMB's purpose has been to build awareness of Wisconsin's superior quality dairy products. Today, more than ever, it's important that consumers be assured the dairy products they purchase meet high quality standards.

- The dairy industry means 10,000 jobs and \$17 billion a year to Wisconsin's economy.
- Nearly three out of four shoppers rate product safety as a very important consideration when shopping for food.
- Consumers have faith in the expertise of Wisconsin cheesemakers who produce more than 400 varieties, styles and types of Wisconsin cheeses.



term in each of the following districts: to the WMMB board for a three-year Wisconsin dairy producers are elected

Langlade, Marinette, Florence, Forest, District 2

N1554 Behnke Connie Seefeldt School Road

David Krug Price, Taylor Lincoln, Oneida,

District 3

Barron, Polk District 4

Barron, WI 54812 715-637-3721 450 S. Oak Street Leonard Splett

Dunn, St. Croix District 5

Hudson, WI 54016 431 Hwy. 35 South Fritz Anding 715-425-5058

District 6

715-568-4809 Bloomer, WI 54724 Patricia Boettcher Chippewa, Eau Claire 13659 87th Street

Mosinee, WI 54455 Sandra M. Cihlar Marathon 715-693-3356 1075 Town Hall Road

Oconto, Vilas

Coleman, WI 54112 715-582-3791

N1085 Larson Drive 715-678-2158 Owen, WI 54460

Appleton, WI 54915 920-788-0445 Gene Vander Heiden

District 12

Almond, WI 54909 715-258-5889 Mary Grant

Mondovi, WI 54755 S317 Sand Road

W3417 Hickory Road Clark Curtiss, WI 54422 Alan D. Carlson District 7

715-654-5274 District 8

District 9

Shawano, WI 54166 715-526-5726 W7830 Broadway Road **Bonnie Engel** Waupaca Menominee, Shawano,

District 10

N5498 County Road AB 920-845-2050 Luxemburg, WI 54217 James Baierl Brown, Door, Kewaunee

District 11

Outagamie, Winnebago N3976 Shamrock Circle

8175 County Hwy. D Portage, Waushara, Wood

District 13

Clarence H. Castleberg Buffalo, Pepin, Pierce 715-926-5605

Jackson, La Crosse, District 14

Blair, WI 54616 608-989-2027 N31008 US Hwy 53 Jerome M. Hanson **Frempealeau**

District 15

608-463-7379 Wilton, WI 54670 Mary Cook 28003 Locust Avenue Adams, Juneau, Monroe

District 16

Lester Wollerman 920-921-0227 Fond du Lac, WI 54935 W6738 Irene Drive Green Lake, Marquette Fond du Lac,

District 17

Rosalie Geiger 920-772-4184 4227 Hickory Hills Road Reedsville, WI 54230 Calumet, Manitowoc

District 18

Sheboygan, Washington Ozaukee, Racine, Waukesha Kenosha, Milwaukee,

James Stemper

920-526-3520 Plymouth, WI 53073 N7356W Cty, Road P

Columbia, Dodge District 19

N9650 Sunnyview Rd. Mayville, WI 53050 920-387-3858 Richard Fink

608-986-4515 Cazenovia, WI 53924 32291 Smyth Richland, Sauk Janet Fuller Hollow Road

District 21

Crawford, Vernon

608-689-2786 Route 1, Box 107 Genoa, WI 54632 Daniel Volden

Grant District 22

Mary Wackershauser 608-943-6009 Lancaster, WI 53813 10027 Oak Ridge Road

District 23

608-776-4053 Darlington, WI 53530 Patricia Lawson Iowa, Lafayette 11652 Woodberry Road

District 24

N7637 D Lane Watertown, WI 53094 Kathy Kleckner Dane, Jefferson

District 25

Green, Rock, Walworth Calvin Wasserstrass N5254 Church Road 608-325-7403 Monroe, WI 53566

Shawano County Mary Lou Kugel W5924 Porter Road Shawano, WI 54166 715-524-3597

Mike Hesselink
W3014 Wilson Lima Rd.
Oostburg, WI 53070
920-564-3363
St. Croix County

Sheboygan County

Kay Zwald 1603 Cty Rd. Z Hammond, WI 54015 715-796-5510

Taylor County
Juanita Krug
N1085 Larson Drive
Owen, WI 54460-9412
715-678-2158

Trempealeau County Clark Kohnert 13245 Main Pigeon Falls, WI 54760 608-983-2205

(East Burnett, Sawyer and Washburn) counties Larry Samson N3647 Honey Bee Road Shell Lake, WI 54871 715-468-2592

Tri-County

Vernon County Grant Rudrud RR 4, Box 239 Viroqua, WI 54665 608-675-3590

Walworth County
Mary VanderVeen
W8830 Cemetery Road
Sharon, WI 53585

Washington County
Les Gundrum
2197 East Paradise Drive
West Bend, WI 53095
414-334-0114

Wankesha County Kari Renn 4023 Campbell Trace Hartland, WI 53029 414-367-4427

Waushara County
Bernadette Krentz
W374 Hwy. 21
Berlin, WI 54923
920-361-1934

Winnebago County
Kevin Condon
4509 Cottonwood Ave.
Oshkosh, WI 54904-9070
920-589-4003

Wood County (North)
Todd Diedrich
700 S. Central Ave.
Marshfield, WI 54449
715-384-3454

Wood County (South)
Louis Rosandick
6711 Kellner Road
Wisconsin Rapids, WI
54494
715-423-6455



8418 Excelsior Drive, Madison, Wisconsin 53717 608-836-8820 * 800-373-9662 * (fax) 608-836-8820



Wisconsin's

Dairy Leader

groups

communities. County Dairy Leader Groups work year-round to reach local consumers in promoting dairy products in their local More than 1,600 members take an active role with dairy product promotions.

for every group. Here's a list of contact names and addresses

Kim Barta Barron County 608-564-7048 Arkdale, WI 54613 Aletta Grabarski **Adams County** 1770 Hwy. 21 Clark County Columbia County 715-743-3048 Neillsville, WI 54456 N4710 Owen Ave. Dale Erickson Patti Lochner

Raymond Diederich 920-336-0942 De Pere, WI 54115 521 Fernando Drive Rice Lake, WI 54868 Brown County 715-234-4808 1813 19th St. 608-874-4400 Steve Achenbach Eastman, WI 54626 RR 1 Box 85 608-592-5900 Lodi, WI 53555 N1179 Lovering Road Crawford County

S1605 State Road 88 Alma, WI 54610 Calumet County 608-685-3575 James Schmidtknecht **Buffalo County** 608-829-3487 Middleton, WI 53562 Rick A Shaw Dairyland Dane County 3978 Schewe Road Rick Trinko

Chequamegon 920-766-2889 1423 Hillcrest Drive Kaukauna, WI 54130 Louis Schmidt 920-349-3029 Iron Ridge, WI 53035 W3389 Oaklawn Lee Miller **Dodge County**

(Ashland, Bayfield,

Douglas and Iron) counties

RR 1, Box 55 Mike Thewis

> 686 Shiloh Road Dale Cihlar Door County

Chippewa Falls, WI 54729 202 Bridge St. Chippewa County 715-274-6370 Mellen, WI 54546 Downing, WI 54734 715-665-2127 E1099 890th Ave. Missy Klatt Dunn County 920-743-5287 Algoma, WI 54201

Steve Meinen

715-878-4918 E562 Maple Road Douglas Nelson Eau Claire County Eau Claire, WI 54701 N3444 Curtis Rd. Juneau County Dawn Seebecker

8406 386th Ave. 608-847-6390 Mauston, WI 53948 Kenosha County Larry Lois

Marinette County

Polk-Burnett counties

Fond du Lac County

W3204 4th St. Carrie Pierquet

Jennifer Keunig Burlington, WI 53105 Kewaunee County 414-537-4417

Green County 608-723-2003 Dave Kamholz

Juda, WI 53550 W1694 Center Road Sue Prochnow 608-934-5474 W3296 Norton Road Green Lake County

920-398-2607 Markesan, WI 53946 Iowa County

608-924-8182 Barneveld, WI 53507 Keith Toczynski Thompson Drive Ted Thompson Jackson County

8 Main St. 715-284-5341 Black River Falls, WI Jackson County Bank

920-648-2582 Waterloo, WI 53594 W9258 County Hwy. B Vicki Raatz Jefferson County

> 920-388-2570 324 Center St. #C Kewaunee, WI 54216

6314 Pine Knob Road

Andy Pink Grant County 920-922-7814 Fond du Lac, WI 54935

Lancaster, WI 53813

Holmen, WI 54636 W7089 Gaardner Road La Crosse County 608-526-3953 Jerry Knobloch

Darlington, WI 53530 608-776-4089 Kerry Gratz 11241 Golf Course Road Lafayette County

715-627-7904 Antigo, WI 54409 W10333 County Hwy. N Langlade County Harold Igl

Merrill, WI 54452 Customer One Coop 715-536-2471 1400 Logan Ave. Joe Malsack Lincoln County

6919 County Hwy. J 920-773-2131 Valders, WI 54245 Roger Manke Manitowoc County

> 715-845-2115 Wausau, WI 54401 121 S. 2nd Ave. Marathon County Vern Utecht

Peshtigo, WI 54157 715-789-2088 W4769 Christeck Road Jeff Fischer

920-293-4331 Neshkoro, WI 54960 N8416 Hwy. 22 Marquette County Lisa Fenner

Wilton, WI 54670 608-463-7379 28003 Locust Ave. Monroe County Mary Cook

715-339-2092

Oconto, WI 54153 920-834-2463 2871 Woodview Road Ken Cisar

Oconto County

W10016 Fir Rd. Brenda Long 715-752-3141 New London, WI 54961 Outagamie County

414-692-2184 N5133 Hwy. 57 Ozaukee County Ron Ansay redonia, WI 53021

715-672-4131 Durand, WI 54736 N6168 S. Kirk Road David Klein Pepin County

N6842 Cty Hwy BB Pierce County Spring Valley, WI 54767 Bob Traynor 715-778-5807

4559 Brown Thrush Rd Donna Altmann 414 N. Day Rd. Junction City, WI 54443 Portage County 715-483-9797 St. Croix Falls, WI 54024 Karrie Melin Swenson

N9887 Deer Creek Road Phillips, WI 54555 Ken Denzine Price County 715-457-2231

31523 Ranke Road Racine County 414-534-3685 Harold Ranke Waterford, WI 53185

608-585-3362 Richland Center, WI 53581 23929 State Hwy. 58 Annette Louis Richland County

608-754-3992 Janesville, WI 53546 1910 S. Cty Rd. J David Funk Rock County

Reedsburg, WI 53959 608-727-2807 E5596 Sand Hill Road Darrell Myers Sauk County

national effort, WMMB adapts and extends those national programs to meet the needs of Wisconsin.

WMMB assists with grassroots programs like June Dairy Month and the County Dairy Leader Groups. This is the area of WMMB's business that concentrates on delivering dairy industry/product benefit messages to consumers in Wisconsin, Chicago, northern Illinois and Minneapolis. WMMB's goal is to maintain consumers' positive image of dairy products and communicate the health benefits of dairy products.

Producer & Board Relations (4.6%).

As WMMB evolves and objectives and strategies change, WMMB must continually stay in contact with the state's dairy producers. WMMB's Producer & Board Relations goal is to maintain and improve Wisconsin dairy producers' understanding of and support for WMMB's role in the dairy marketing environment. WMMB uses a variety of communication tools and techniques, including different kinds of mass and targeted communications. WMMB measures its success in this area by increases in the level of understanding and satisfaction among Wisconsin dairy producers. If you would like more information about WMMB, please call 1-800-373-9662.

Administration (4.3%).

WMMB's Administration department manages the financial aspects of the organization. As a quasi-public, nonprofit organization overseen by the Wisconsin Department of Agriculture, Trade and Consumer Protection, WMMB must meet specific state and federal regulations, including more than 20 fiscal checks and balances. Administration also includes the office of the chief executive officer. Fees for Dairy Management, Inc., also are included in the Administration budget.

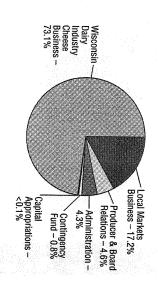
Contingency Fund (0.8%).

Since its inception, WMMB has always set aside a small portion of its budget for unforeseen opportunities that arise during the fiscal year. This allows WMMB to remain flexible to take advantage of unpredictable situations, given that budgets are developed months in advance.

Capital Appropriations (<0.1%).

WMMB's Capital Appropriations budget pays for equipment and other systems needed to operate the organization. Included are computers, telephones and office equipment in the WMMB office building and warehouse.

FISCAL YEAR 2000 BUDGET





8418 Excelsior Drive, Madison, Wisconsin 53717 608-836-8820 • 800-373-9662 • (fax) 608-836-5822



WMMB FY2000 Budget

WMMB's budget is set annually by the board of directors. Below is a budget summary for fiscal year 2000, which runs from July 1, 1999, through June 30, 2000.

Cheese Business 19,029,	Wisconsin Dairy Industry
19,029,	

Relations\$	Producer & Board
1,219,650	

Local Markets Business\$

4,469,100

Administration
1,119,900

Contingency	
Fund	
· · · · · · · · · · · · · · · · · · ·	
200,000	

Capital Appropriations\$

1,100

WMMB BUDGET \$ 26,038,750

Wisconsin Dairy Industry

Cheese Business (73.1%).

Cheese is WMMB's primary business area. Per capita consumption of cheese in the United States continues to grow. It has increased nearly seven pounds during the last 10 years and now stands at 28 pounds per person per year. Wisconsin is the nation's No.1 cheese-producing state, with 29 percent of the total U.S. cheese production. Because nearly 90 percent of all Wisconsin raw milk is used to make cheese, the state's cheese business is critical to the success of the Wisconsin dairy industry. WMMB's goal for the cheese business is to achieve growth in the Wisconsin cheese business that is equal to or greater than growth in national cheese production.

There are several factors that will drive the success of Wisconsin's dairy industry:

 Both the quality and the quantity of raw milk from a progressive and profitable producer base.

- Manufacturers who are innovative, highly capable and profitable.
- Aggressive and positive marketing of products made from Wisconsin milk.

Within the cheese business, WMMB focuses on the state's cheese manufacturers and marketers, the buyers of Wisconsin-produced raw milk.

Channel programs

For years, WMMB has worked within the food marketing channels — retail, food processing and foodservice. WMMB works with manufacturers and marketers to provide their channel partners with promotion programs, collateral material and advertising assistance. WMMB also helps Wisconsin cheese manufacturers and marketers connect with new partners by hosting tours and participating in trade shows. This helps Wisconsin cheese manufacturers and marketers build relationships with their customers — retailers, foodservice operators and food processors.

Cheese business resources

WMMB sponsors marketing seminars and offers training materials to help Wisconsin cheese manufacturers and marketers hone their marketing skills. Because the dairy business is such a competitive industry, WMMB helps cheese manufacturers and marketers enhance their business skills and their management systems.

In addition to marketing, WMMB assists Wisconsin cheese manufacturers and marketers with technological applications like cheese quality, operating processes and product safety. Much of the work in this area is done through the Wisconsin Center for Dairy Research, with funding from WMMB. WMMB also helps Wisconsin cheese manufacturers and marketers analyze changing food trends and adopt new innovations like new products or business practices.

Farm profitability programs

WMMB knows that the success of the Wisconsin cheese business and ultimately the Wisconsin dairy industry lies in the profitability of the state's producers. WMMB is working with industry partners to develop programs that emphasize the business systems on the farm. Programs on raw milk safety and quality and environmental issues are being developed to help Wisconsin dairy producers remain profitable.

Leveraged programs

Because \$58 million a year already is being invested in increasing cheese consumption nationally — including several million dollars from Wisconsin — WMMB works to leverage national dairy programs and promotions from Dairy Management, Inc. (DMI).

Local Markets Business (17.2%).

is a resource for the Local Markets business national programs and resources, such as those concentrates much of its effort leveraging cheese, cottage cheese, yogurt, etc.). WMMB all dairy products (butter, ice cream, cream geographic boundaries. Although the main grow demand for all dairy products among local markets area. WMMB's focus is to help and Minneapolis. WMMB calls this region our sold in Wisconsin, Chicago, northern Illinois all the fluid milk processed in Wisconsin is raw milk supply is used as fluid milk. Virtually support cheese. About 8 percent of Wisconsin's Wisconsin, which is funded by WMMB, also from DMI and MilkPEP. The Dairy Council of focus is on fluid milk, WMMB promotes the 18 million consumers who live within these Not all WMMB programs are geared to

About \$186 million already is invested in national fluid milk promotion through producer and processor funding. Because Wisconsin dairy producers already contribute to that



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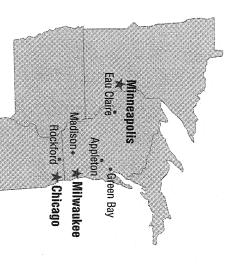
Wisconsin Milk Marketing

Board Local Markets

WMMB Local Markets

Not all WMMB programs focus on cheese. About 8 percent of Wisconsin's raw milk supply is used as fluid milk. Virtually all the fluid milk produced in the state is consumed in Wisconsin, Chicago, northern Illinois and Minneapolis. We refer to this geographic area as local markets. There are 18 million consumers in this area; 74 percent are in Chicago, Milwaukee and Minneapolis.

Local Markets Area

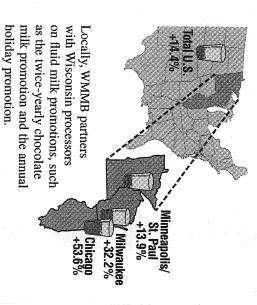


and the National Fluid Milk Processors age national programs to benefit Wisconsin. with Wisconsin fluid milk processors to levermillion to that national effort), WMMB works fluid milk promotion programs every year is spent by Dairy Management Inc. (DMI) other dairy products about 17 percent of (Wisconsin dairy producers contribute \$12) Education Program (MilkPEP) on national the growth nationally. Because \$186 million the local markets area that is at least equal to to achieve growth of all dairy products in locally. WMMB's goal is promoting milk and its annual budget

WMMB spends

Chocolate Milk Consumption

(percent change, year ending 12/16/98 vs. one year ago.)



WMMB also sponsors local events. Programs like June Dairy Month activities, the WIAA boys' and girls' high school sports tournaments and the Badger State Games help promote fluid milk and other dairy products in the local markets area.

WMMB also supports grassroots programs that help increase dairy product consumption in the local markets area. WMMB funds the Dairy Council of Wisconsin (DCW), which provides dairy product promotion training and resources for school foodservice directors, and serves as a dairy product/nutrition communications resource in the local markets area. The County Dairy Leader Groups also receive funding from WMMB to promote dairy products in their local markets.

All of the efforts directed by WMMB, DCW and the County Dairy Leader Groups are designed to communicate dairy industry/ product benefits to consumers, and ultimately increase consumption of fluid milk and other dairy products in the local markets area.

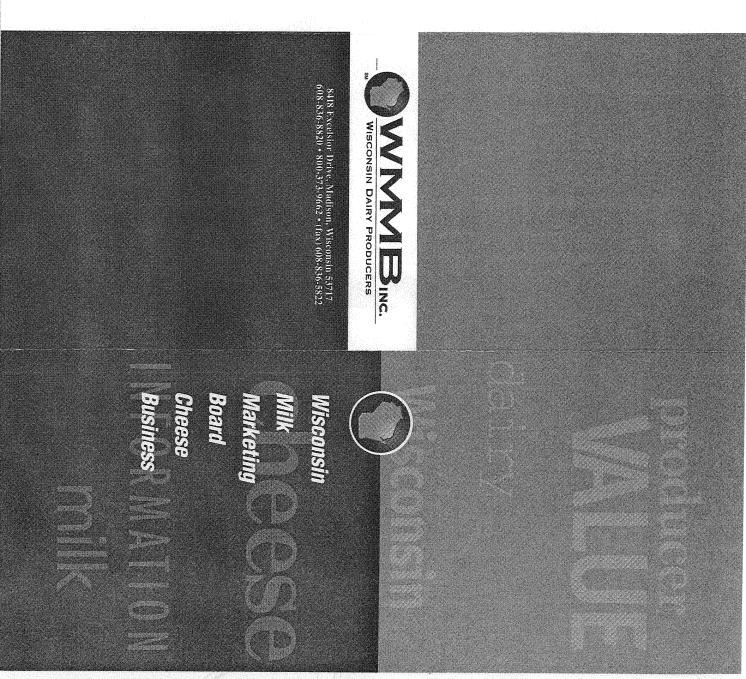
in trade shows. This helps build relationships between Wisconsin cheese manufacturers and marketers and their customers—retailers, foodservice operators and food processors.

WMMB partners with the state's cheese manufacturers and marketers in other ways too. The organization sponsors business training sessions, marketing seminars, and offers training materials to help manufacturers and marketers sharpen their business skills. WMMB also offers data and market updates on changing food trends and information on adopting new innovations like new products or new technologies.

With funding from WMMB, the Wisconsin Center for Dairy Research assists manufacturers and marketers with technological applications such as cheese quality and product safety.

The future of the dairy industry in Wisconsin ultimately lies in keeping profitable dairy producers in the state. A high-quality, ample supply of Wisconsin raw milk is critical to keeping Wisconsin manufacturers and marketers competitive and committed to Wisconsin. WMMB works with industry and producer groups to provide producers with tools and programs to help them remain profitable. Programs that emphasize raw milk quality and safety and on-farm business systems will help ensure that Wisconsin dairy farmers stay committed to producing milk in the state.

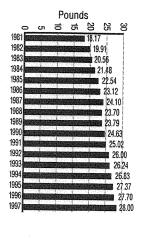
All of the WMMB promotions and programs are geared to increase demand for Wisconsin-produced raw milk, because raw milk demand is the major driver of producer income.



WMMB Wisconsin Dairy Industry Cheese Business

The Wisconsin dairy industry cheese business is the primary business segment of WMMB. Because nearly 90 percent of Wisconsin raw milk is used for cheese, this is where WMMB spends most of its energy and resources. Cheese also is the one segment of the dairy industry that shows the most growth potential. Since 1990, per capita cheese consumption has increased by more than 10 pounds. Today, Americans consume more than 28 pounds of cheese a year. And national cheese production and consumption are expected to continue rising.

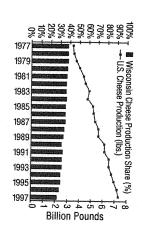
Per Capita Cheese Consumption



The cheese challenges

Wisconsin is the No.1 cheese-producing state, with 29 percent of the total U.S. cheese production. Both nationally and in Wisconsin, cheese production has been increasing annually due to rising demand for dairy products. But in Wisconsin, cheese

Wisconsin vs. U.S. Cheese Production

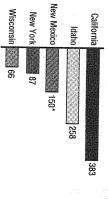


production is growing at a slower rate than the national average.

Much of the national growth in cheese is occurring in the western part of the United States. California, Idaho and New Mexico are capturing larger shares of increased cheese demand.

1992-1997 Cheese Production Increases by State

Millions of Pounds Increase in Cheese Production, 1992-1997



Estimated because 1992 cheese production for New Mexico is unavailable.

Western dairy states also are increasing their milk production. While their production increases, they also are seeing an increase in the number of cheese plants in the West. At the same time, Wisconsin cheese plants are tempted to follow the milk flow West, instead of investing and reinvesting in the Wisconsin dairy industry.

The cheese opportunities

WMMB's goal is to achieve growth in the Wisconsin cheese business that is at least equal to growth in national cheese production

There are several factors that will drive the success of the Wisconsin dairy industry:

- Both the quality and the quantity of raw milk from a progressive and profitable producer base.
- Manufacturers who are innovative, highly capable and profitable.
- Aggressive and positive marketing of products made from Wisconsin milk.

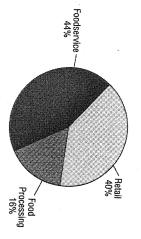
WMMB's best value to producers is to focus the majority of its efforts on programs that benefit Wisconsin cheese manufacturers and marketers — the dairy producers' primary customers. WMMB's work with Wisconsin cheese manufacturers and marketers helps ensure that demand for Wisconsin raw milk continues to increase — which is the WMMB mission.

To ensure that Wisconsin remains a viable competitor in the global dairy marketplace, WMMB develops programs for Wisconsin cheese manufacturers and marketers that help increase their competitiveness and their commitment to Wisconsin's raw milk supply.

WMMB support

Three U.S. market channels use nearly 7 billion pounds of cheese annually. While foodservice uses the largest share, food processing is the fastest growing market channel.

U.S. Market Channels



WMMB works within these channels to help promote Wisconsin cheese. WMMB works with Wisconsin cheese manufacturers and marketers to provide their channel partners with cheese promotion programs and collateral materials. WMMB also works with Wisconsin cheese manufacturers and marketers to connect them with new partners by hosting tours and participating